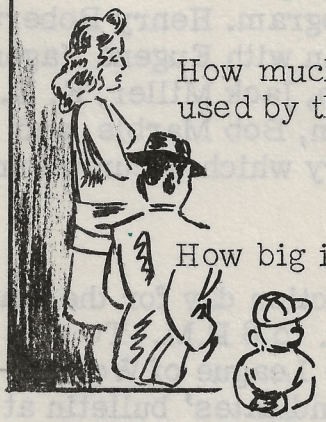
CROWN ZELLERBACH CORPORATION
CAMAS, WASHINGTON

Management REPORT

September 9, 1954 No. 86

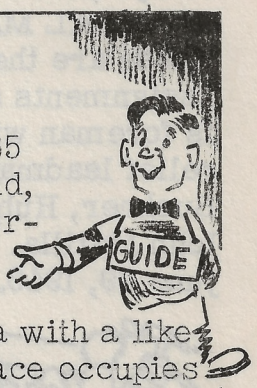
MORE THAN 200 VISITORS toured the mill last week. Several special groups will boost this week's total even higher. Those from the greatest distance were 23 members of the Pennsylvania state grange who made the sightseeing loop from Portland on Tuesday, taking in Multnomah Falls, Bonneville dam, and stopping at Camas for lunch and a mill tour.

VISITORS ARE STILL ASKING QUESTIONS



How much water is used by the mill?

Average daily water usage here is 65 million gallons. The city of Portland, with 370,000 people, uses a daily average of 50 million gallons.



How big is the mill?

76 acres are in the actual plant area with a like amount in outlying areas. Floor space occupies about 40 acres.

(Sketches this week by Nick Bisson, Paint Shop.)

A BUDGET SUGGESTION from L. R. Hickey, Credit Union treasurer: CZ employees can pay for next year's vacation ahead of time by starting a savings account now through payroll deduction. The interest will add a substantial amount to the principal as dividends in recent years have been 4½%. Total loans outstanding, $600,000, share capital, $700,000. More than 1750 employees are using the credit union to build savings accounts.

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JACK ATKINS, maintenance supervisor, reports that a group of volunteers is going to Camp Columbia near White Salmon Saturday, September 11, to help finish the dormitory for the boys' home before winter sets in. If anyone cares to come along, Jack says to see him or Don Platt. The fellows plan to leave at 7:30 A.M., taking their own lunches. The last time they went, the Oregonian carried pictures and a feature story of the men contributing their time and skill to this worthy project.

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PAPER PRODUCTION for the week totalled 4,683 tons, an average of 722.3 tons per day. Six machines achieved efficiencies of 95% or better: No. 4, 95.5%; No. 8, 96.6%; No. 9, 97.6%; No. 11, 95.4%; No. 12, 95.8%; and No. 15, 95.5%. KRAFT MILL: Produced 3,030 tons. SULFITE: 1,945 tons. KRAFT BLEACH PLANT: 1,556 tons. BAG FACTORY: Produced 23,550 bales; shipped 23,675 bales. CONVERTING: Produced 22,736 cases; shipped 23,381 cases. NAPKIN: Produced 10,178 cases; shipped 9,465 cases. WAX LUNCH ROLL: Produced 2,463 cases; shipped 2,258 cases.

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WATCHES AND CLOCKS for 25 year awards are coming in slowly. Those recently received have been presented to Tom Goodwin, Melvin Newkirk, George Pepper, Marsh Warren and Ray Wadsworth. Those overdue will be presented as soon as they are received.

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You Are Invited to Obtain Extra Copies of this Report from Your Supervisor to Share with Your Family and Friends.

THE 13TH ACCIDENT in 1954 occurred on Friday in the Converting plant when Bryan Light lost the tip of his third finger, left hand, while helping thread the machine for start-up. No lost time resulted, but a permanent partial disability claim is in order. The accident interrupted the Converting plant's safety record at 722 accident-free days. By the time in 1953, 18 lost-time accidents had occurred. There have been 261 slight accidents this year compared to 266 at this date last year.

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THE SAFETY SLOGAN for September posted in the plant was submitted by Robert Joner, No. 1 Finishing: "Accidents are ever lurking; Remember this when you are working."

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NO. 2 FINISHING ROOM is observing its 3000 accident-free days with a special meeting today. (More about this next week.) The STEAM PLANT has passed 300 safe days. NO. 2 GENERAL MAINTENANCE CREW has attained more than 2000 days without an accident. These are the men who do the miscellaneous maintenance jobs throughout the mill. Many assignments are rush jobs; many are connected with the safety program. Henry Robertson is foreman with A. B. Calhoun as assistant. Jack Hunter is leadman with Eugene Hagen as relief leadman. Other crew members are Glen Ronfeldt, Bob Allen, Jack Miller, E. E. Buckner, Hubert Cline, C. H. (Red) Smith, John Hobson, Bill Walden, Bob Marble, and John Matilla. The last accident for this crew was a right foot injury which occurred on June 29, 1948.

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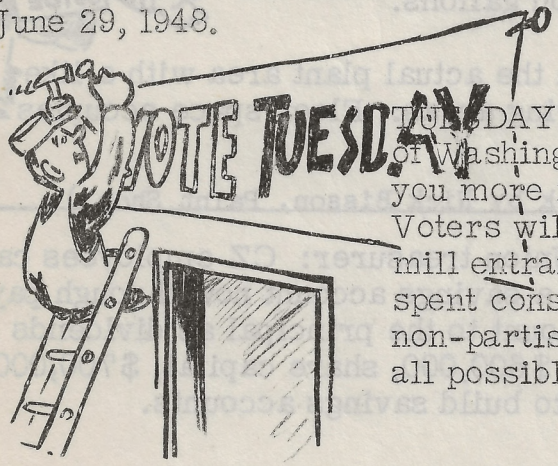

TUESDAY, SEPTEMBER 14 is primary election day for the state of Washington. Polls are open from 8 A.M. to 8 P.M. To give you more information about candidates, the League of Women Voters will distribute free copies of the candidates' bulletin at mill entrances Friday (tomorrow) afternoon. The women have spent considerable money and effort in the preparation of this non-partisan material with the belief that citizens wish to have all possible information when they vote.

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MAKING PAPER at the Camas mill will be the topic of many a conversation in Skien, Norway this winter as Hans Borresen tells his fellow countrymen about his experiences with CZ. Hans who has been in our engineering department for three years, was honored with his wife, Berit, at a dinner given by the engineers Friday evening at the Legion hall. He is returning to Norway to become assistant resident manager of Union Paper Co., Union Bruk, the largest mill of the second largest paper firm in the country. The Borresons had two small sons when they came to Camas. Now they have two small daughters who were born here and are therefore American citizens. The family is driving to New York where they will board ship, taking their car with them, for the trip back to Norway.

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200 DELEGATES to the national convention of the American Forestry Association visited the plant yesterday afternoon (Wednesday). They arrived by bus from Portland via Bonneville dam, visited the Woodmill, #15 machine, #2 Finishing, Converting, Napkin, and Bag Factory. 40 mill guides under the direction of Hal Seeds and Bill Sampson conducted the guests on their mill tour.

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RAINFALL for the last seven days has totalled .52 in., making a 1954 total of 32.12 in., seven inches less than at this time in 1953. River level yesterday was 8.9 ft. Highest temperature of the week, 88°, last Thursday. The lowest was on Sunday, 49°.